

February-20-15 8:00:42 AM

Page 1

Stop *NR2*

Draw Nbr	Revision Nbr	
D4012	B	

Dwg. rev: B

~~9-89~~

44
9-89 15/03/10

0.00

~~9-89~~

44 15/03/10
9-89

Page 2

Stop ***NR2***

[illegible]

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1 2961 7

Page 3

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Cushion

Start Date: 2/20/15 **Start Qty:** 40.00

40

Cust Item ID:

Required Date: 2/27/15 **Req'd Qty:** 40.00

40

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #**

Plan Code

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: TSU5

0.00

130

Packaging

Memo

0.00

Packaging

DAS
66
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-03-18

MF

15-3-13

Picklist Print

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Work Order ID: 129617

129617

Parent Item: D4012-1

D4012-1

Parent Item Name: Cushion

Start Date: 2/20/15

Required Date: 2/27/15

Start Qty: 40.00

Required Qty: 40.00

Comments:

IPP RevA: New issue 09.10.28 DD verified by:JLM
revA as per dwg 09.11.18 DD verified by:JLM
as per dwg Rev.B DD verified by:JLM

IPP RevB:
IPP Rev:C 11.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4287-3

Manufactured

No

100

f

5.6930

0.37

16

D4287-3

Uhmw U-Channel

**

DAS
44 18/03/10
9-89

Location

ST479a

122488

129618

Loc Qty

5.693

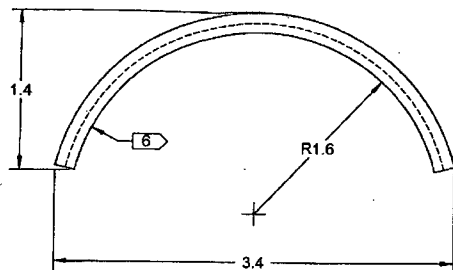
5.693

Loc Code

~~15-02-01~~

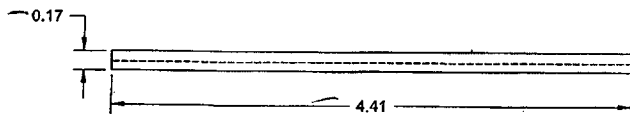
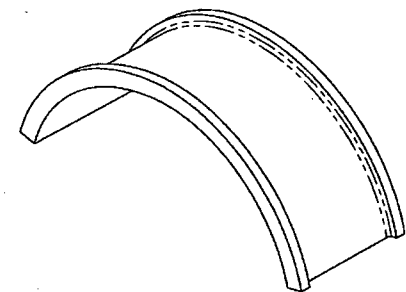
16'

Could not pull mat'l

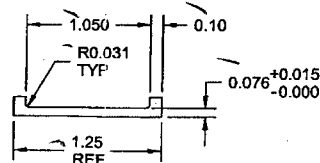


D4012-1 CUSHION
 (MAKE FROM D4012-1F)

179607



D4012-1F FLAT MACHINED STATE (1)



RELEASED
 2010-12-23
 JMB

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-3
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" AND B/N "BXXXXX" PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH RADIUS. REF: PAR10-28	MB	10.12.07
A	NEW ISSUE	MB	09.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.07		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4012	REV. B
TITLE CUSHION	SHEET 1 OF 1
SCALE NTS	

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